

Timetable. 610 range / 612 Smart / 614 Shift.



The Timetable family

Wilkhahn



When market conditions change dynamically, it's vital that furniture in agile workplaces can adapt. Then projects can be initiated on the spot, teams formed and processes of innovation accelerated. Thanks to its mobile Timetable family for multipurpose seminar, meeting, project and innovation spaces, Wilkhahn has revolutionized furniture in contemporary office environments. The range boasts first-class quality and compact and intuitive handling to foster engagement and a change in methods on the one hand and free up time and space on the other. Drawing on a wealth of experience from many international projects, Wilkhahn extended the classic Timetable and turned it into a comprehensive product family that offers solutions to meet all functional requirements in one top-notch, coherent design throughout.

Timetable 610 range with ultimate flexibility for settings users can configure themselves, design: Andreas Störiko, with stackable Neos cantilever chairs, design: wiege.

Timetable. 610 range.

Wilkhahn



Timetable – top-class design at every turn

The 610 range is flexibility at its best because the patented mechanism allows the table top to be flipped up in one easy step. The foot sections turn in automatically so that the tables are easy to wheel through narrow corridors, doors and elevators and can nest into one another neatly to save space. When the table top is flipped down again, the foot sections return automatically to a right angle until the table top locks in a horizontal position. All table formats come in depths of 60 cm (23 $\frac{5}{8}$ " (for layouts in buildings where elected government assemblies sit) to 80 cm (31 $\frac{1}{2}$ " (desk depth) and widths of 140 cm to 180 cm (55 $\frac{1}{8}$ " to 70 $\frac{7}{8}$ "). Optional table connectors allow the tables to be linked up for conferences in no time. And when the tables are configured in blocks, the fact that the table tops protrude over the frame at the sides means that people can sit at the ends too.

Timetable. 610 range.

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610 range, design: Andreas Störiko with Aline sled-base chair, 230/2, design: Andreas Störiko, Confair lectern 448/9, design wiege, Fritz Frenkler, Justus Kolberg.

Timetable. 610 range.

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610 range, Timetable configuration in a conference room that can be partitioned differently, design: Andreas Störiko, with ON cantilever chairs 178/7, design wiege.

Timetable. 610 range.

Wilkhahn

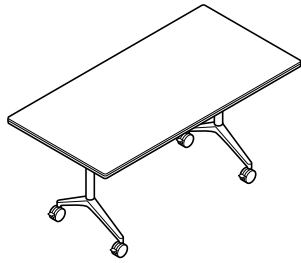


610 range, Timetable in a seminar configuration in a multipurpose room for meetings and presentations, design: Andreas Störiko, with Sito cantilever chairs 241/3, design: wiege.

Timetable. 610 range. Models and dimensions.

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610/00 Timetable



140-180
55 1/8"-70 7/8"



60-80
23 5/8"-31 1/2"

73
28 3/4"

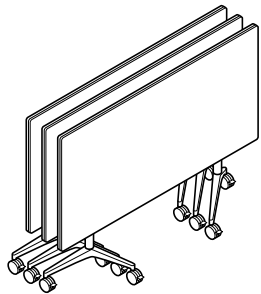
Width	Depth			
	60 23 5/8"	70 27 4/8"	75 29 4/8"	80 31 4/8"
140	•	•	•	•
55 1/8"	•	•	•	•
150	•	•	•	•
59"	•	•	•	•
160	•	•	•	•
63"	•	•	•	•
180	•	•	•	•
70 7/8"	•	•	•	•

• Available

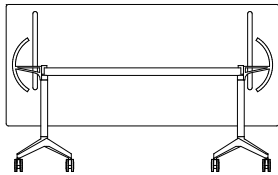


60-80
23 5/8"-31 1/2"

140-180
55 1/8"-70 7/8"



Depth per table with legs turned in 42 cm (16 1/2"). Only 10 cm (3 7/8") more for each further table

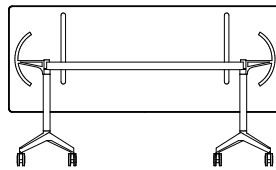


140-180
55 1/8"-70 7/8"

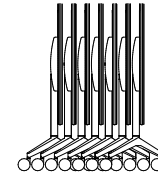


42
16 9/16"

100-110
39 3/8"-43 5/16"

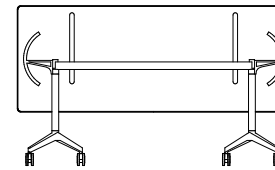


140-180
55 1/8"-70 7/8"

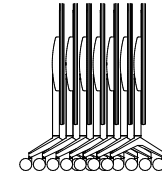


100
39 3/8"

105-110
41 5/16"-43 5/16"



140-180
55 1/8"-70 7/8"



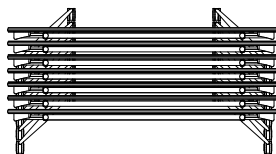
104
40 15/16"

110
43 5/16"



140-180
55 1/8"-70 7/8"

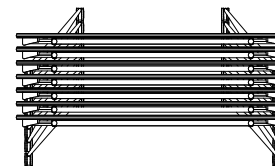
42
16 9/16"



140-180
55 1/8"-70 7/8"

100
39 3/8"
9
3 9/16"
42
16 9/16"

table depth 60 - 75
23 5/8" - 29 4/8"



140-180
55 1/8"-70 7/8"

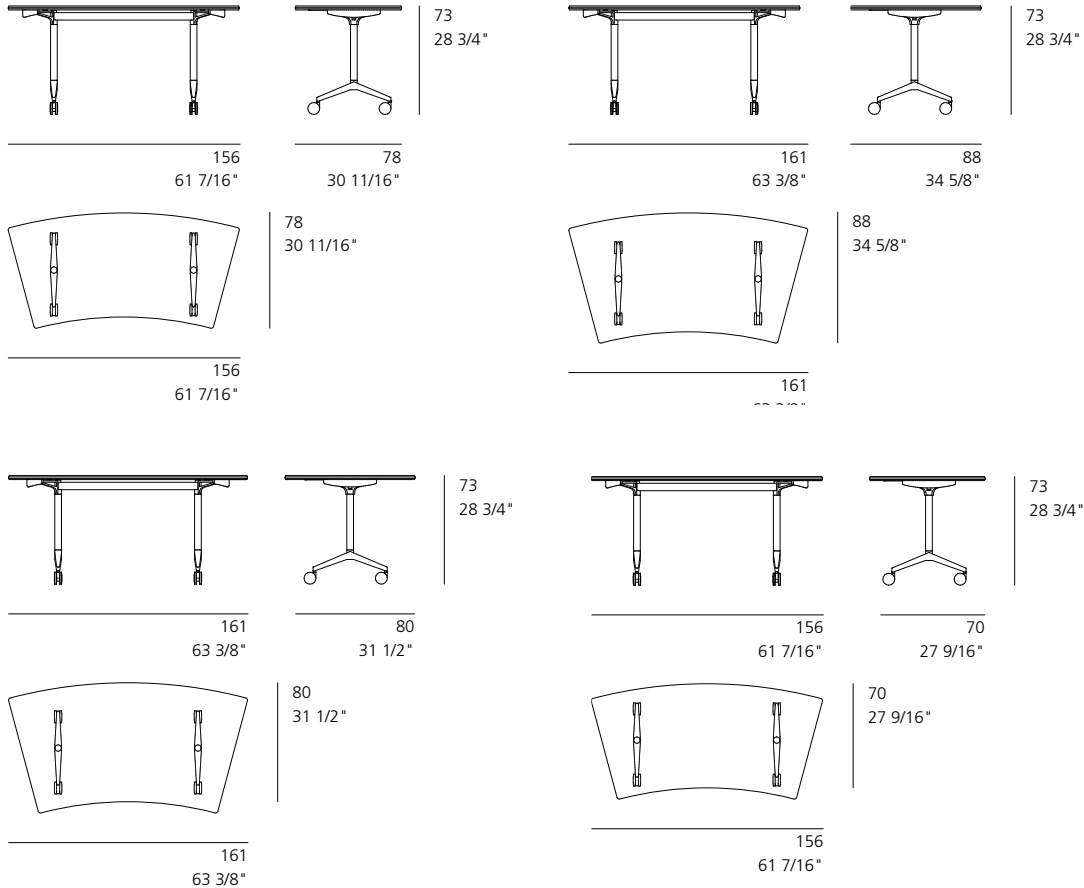
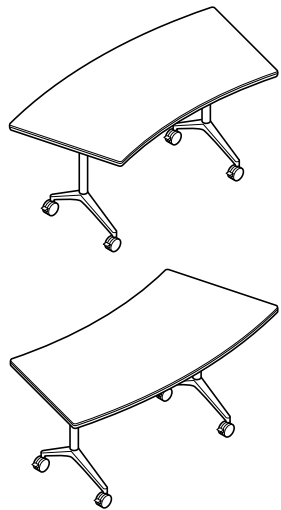
104
40 15/16"
9
3 9/16"
46
18 1/8"

table depth 80
31 4/8"

Timetable. 610 range. Models and dimensions.

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610/15 Timetable



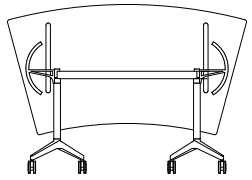
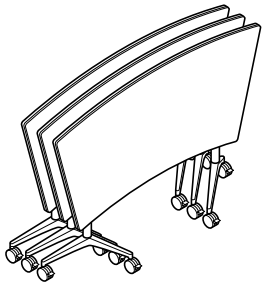
	70	80
120/156	•	-
120/161	-	•

- Available
- Not available

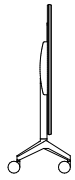
Timetable. 610 range. Models and dimensions.

Wilkhahn

610/15 Timetable

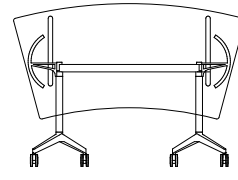


161
63 3/8"



114
44 7/8"

42
16 9/16"



156
61 7/16"



109
42 15/16"

42
16 9/16"



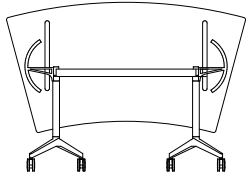
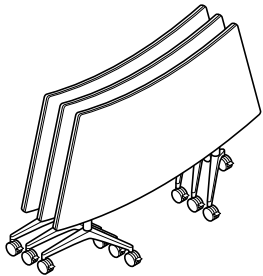
161
63 3/8"

42
16 9/16"

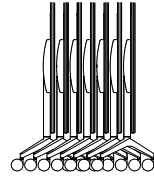


156
61 7/16"

42
16 9/16"

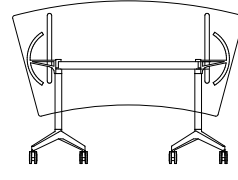


161
63 3/8"

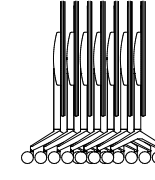


114
44 7/8"

104
40 15/16"

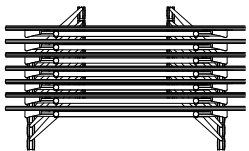


156
61 7/16"



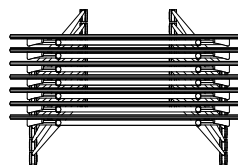
109
42 15/16"

104
40 15/16"



161
63 3/8"

46
18 1/8"



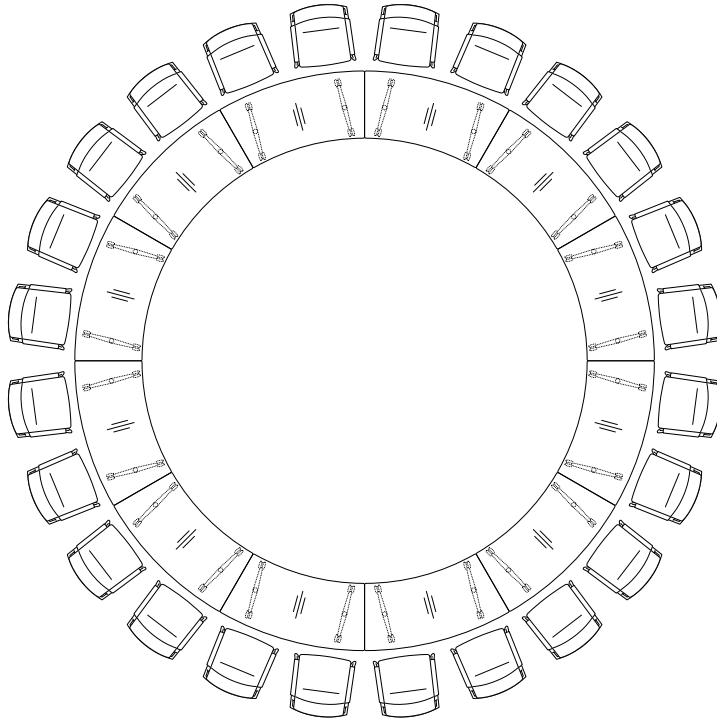
156
61 7/16"

46
18 1/8"

Timetable. 610 range. Models and dimensions/Example configurations.

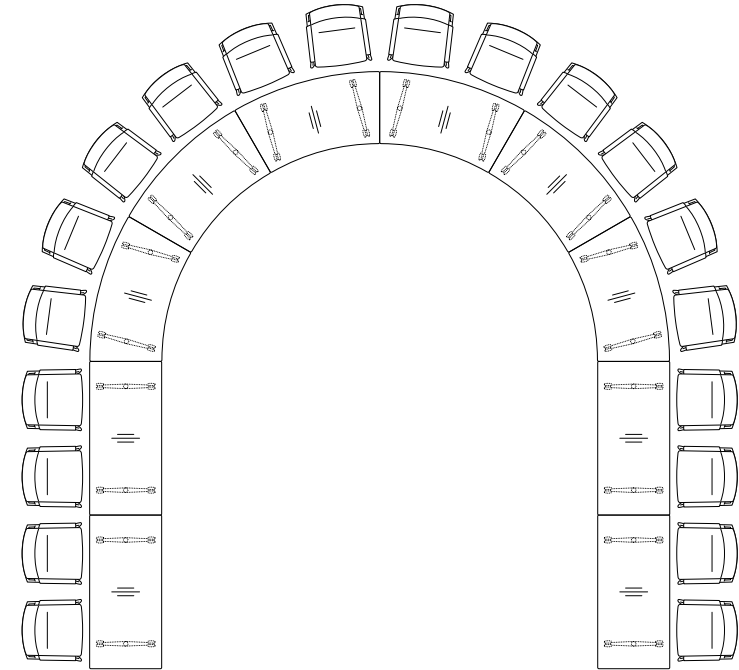
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624
245 $\frac{5}{8}$ "



24 people,
Timetable
12 x 610/15, 120/161 x 80 (47 $\frac{1}{4}$ "/63 $\frac{3}{8}$ " x 31 $\frac{1}{2}$ ")

632
248 $\frac{3}{4}$ "

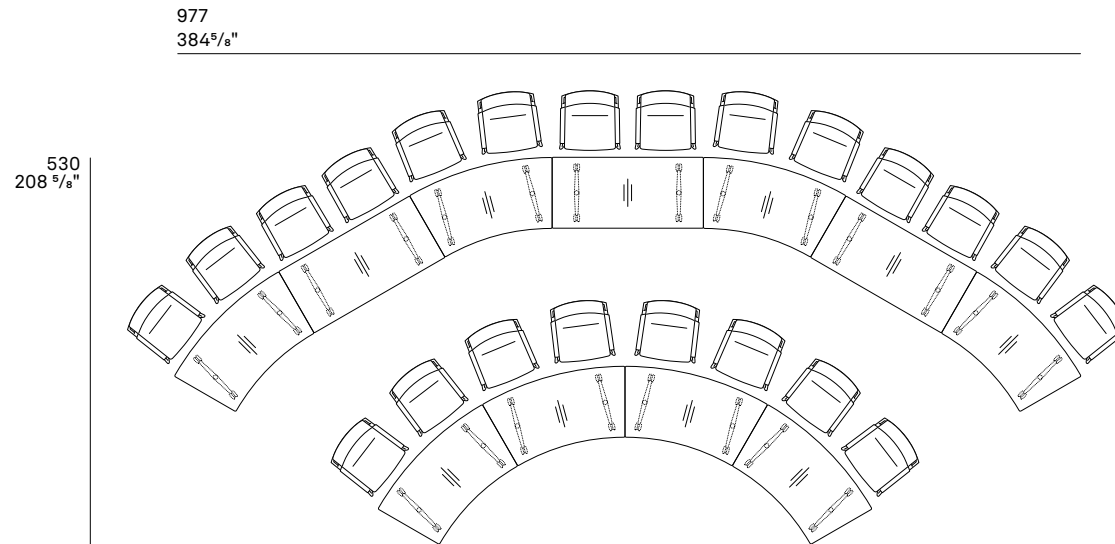


20 people,
Timetable
6 x 610/15, 120/161 x 80 (47 $\frac{1}{4}$ "/63 $\frac{3}{8}$ " x 31 $\frac{1}{2}$ ")
4 x 610/00, 160 x 80 (63" x 31 $\frac{1}{2}$ ")

624
245 $\frac{5}{8}$ "

Timetable. 610 range. Models and dimensions/Example configurations.

Wilkhahn



22 people,
Timetable
8 × 610/15, 120/161 × 80 (47¹/₄"/63³/₈" × 31¹/₂")
3 × 610/00, 160 × 80 (63" × 31¹/₂")
1 × 610/00, 180 × 90 (70⁷/₈" × 35³/₈"),
Elliptical

Timetable. 610 range. Accessories and other items.

Wilkhahn



Integrated techni-station Basic



Integrated techni-station Basic



Single table portal Executive



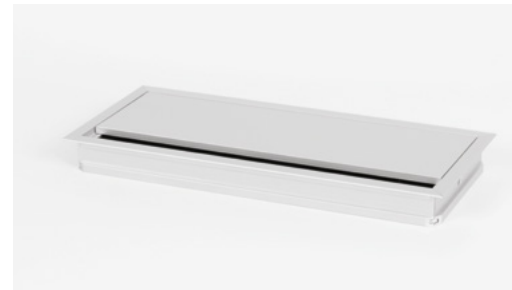
Single table portal Executive



Integrated techni-station Rotate



Integrated techni-station Rotate



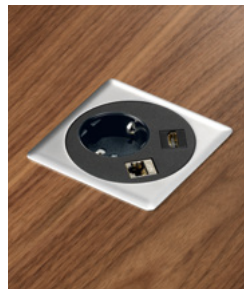
Single table portal Basic



Single table portal Basic



Socket strips



Integrated techni-station Compact



Cable outlets



Socket strips



Table-table connectors 616, plastic



Techni-station Compact Add



Integrated techni-station Compact Duo

Please refer to the price list if you would like to integrate the techni-stations based on table models.

Timetable. 610 range. Power Bar.

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The Power Bar is screwed to a cable channel underneath the table top. With a flipped-up table top, the connections are particularly easy to reach and the tables still nest into one another compactly (photo of a Timetable Smart with Power Bar, same design)



Even when tables are linked, the Power Bar makes supplying power to the Timetable tables very easy. Instead of giving each table its own electricity supply, depending on the sockets and devices connected, several tables can be connected directly with one another at once. This cuts the number of connections required, the potential for tripping up, shortens set-up times in seminar and conference rooms and also means that spaces can also be used as temporary offices. The lockable and strain-relieved connecting system stems from stage equipment and rules out any risk of using it incorrectly, making it very safe. As a result, tables can be detached or added at any time. The table ranges remain flexible enough to be configured by users themselves without calling on any skilled personnel to do the job.

Timetable. 610 range. Power Bar.

Wilkhahn



The supply lead is pushed in...



... and simply locked in place.



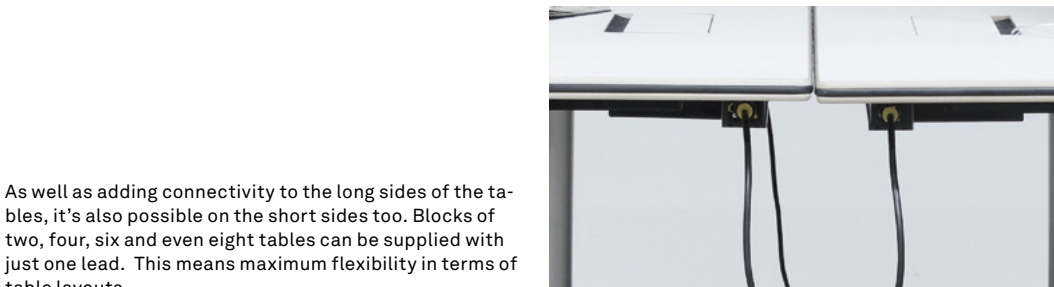
The next table can be connected via an extension lead to the other side of the Power Bar.



Depending on the cable length, the tables can also be placed at a distance.



A range of high-quality single table portals provides access to the modules and cable channel. A power connection and up to four spare slots to configure as desired tick all the boxes (as a standard, ports available in versions to comply with the German, French and British standard).



As well as adding connectivity to the long sides of the tables, it's also possible on the short sides too. Blocks of two, four, six and even eight tables can be supplied with just one lead. This means maximum flexibility in terms of table layouts.



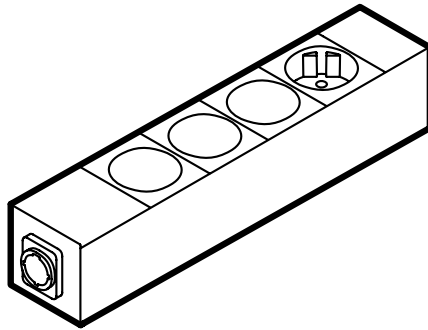
There's even plenty of space in the cable channel for a mains adapter and residual cable.

Timetable. 610 range. Power Bar.

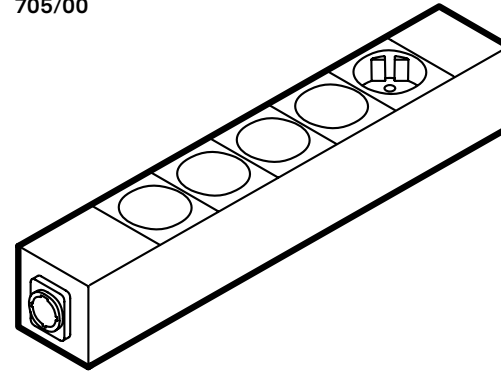
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Body range

704/00



705/00



702/8

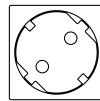
Neutrik-powerCON® supply lead
Length approx. 200 cm, 300 cm, 500 cm (78¾", 118½", 196¾")

702/8

702/9 Neutrik-powerCON® extension lead
Length approx. 80 cm, 100 cm, 150 cm, 200 cm (31½", 39¾", 59", 78¾")

Module range

Electricity



Power supply module (when ordering, please state local standard), 1 module

Charging



Dual USB-A chargers, ½ module



Dual USB-C and USB-A chargers, ½ module



USB-C power charging 60W, 1 module

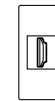
Data



USB 3.0 data, Keystone module, ½ module



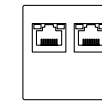
USB-C data (with approx. 30 cm cable), ½ module



HDMI, Keystone module, ½ module

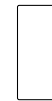


Network RJ45, cat 6, Keystone module, ½ module



Twin network RJ45, CAT 6, Keystone module, 1 module

Blanking plates



Blanking plate, ½ module



Blanking plate, 1 module

Configurable modules

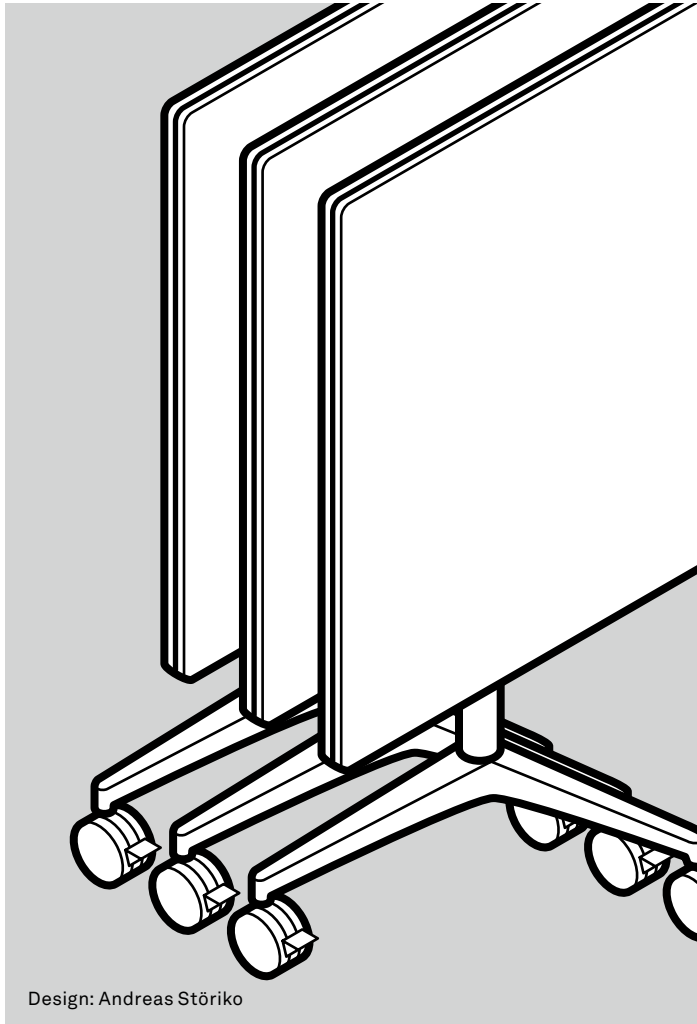
Body optionally in black or white. Mod. 704/00 with three, mod. 705/00 with four configurable blank sections.

Power Bars connected with Neutrik-powerCON® cables. One power supply module is preconfigured (when ordering, please state local standard).

Power and charging connections must be configured directly after one another.

Timetable. 610 range. Technical details.

Wilkhahn



Design: Andreas Störiko

Function

Mobile table range with flip-top table tops and feet that turn in automatically in the process. For multi-use spaces designed for interactive and dynamic conference types in settings where people convene for meetings, workshops, projects, training courses and talks. When horizontal, the table top locks automatically and two pull rods fitted underneath release it to flip it up. The feet that turn in allow the tables to nest into one another very compactly and without staggered nesting at the sides. Ideal in combination with items from the Confair 440 range.

Frame

Foot section in die-cast aluminum, bright chrome-plated or polished. Uprights and underframes in tubular steel, coated in black or with a silver satin finish. Upright optionally available with bright chrome plating. Table top bearer in die-cast zinc, coated black, lockable, height adjustable, swivel casters with a black polyamide tire are the standard version for carpets; casters available with a polyurethane tire for hard floors (please specify when ordering). Models as of a 750 mm table depth have a bigger foot section and shorter uprights.

Core material of table top

Plywood with bullnose or straight wood edging all the way round and with an integrated impact-resilient profile made of black elastomer or with straight plastic edging all the way round.

Table top group 1 – laminate

Table top thickness 26 mm

Variant 1

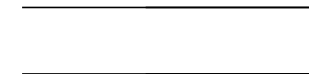
Laminate (single color) based on Wilkhahn's color and surface samples with wood edging, natural oiled finish or color-matched plastic edging.



Standard type: Bullnose with impact-resilient profile



Straight edging with an impact-resilient profile



Straight plastic edging

Wood decor laminate from the Wilkhahn color and surface samples with color-matched plastic edging.



Straight plastic edging

Subject to change.

Variant 2

Soft matte laminate from the Wilkhahn color and surface samples with wood edging in natural oiled finish or color-matched with the plastic edging. Anti-reflective, soft-touch surface with anti-fingerprint characteristics.



Standard type: Bullnose with impact-resilient profile



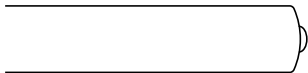
Straight edging with an impact-resilient profile



Straight plastic edging

Table top group 2 – veneer

Table top thickness 26 mm



Standard type: Bullnose with impact-resilient profile



Straight edging with an impact-resilient profile

Variant 1

Beech, oak or ash veneer (exception: natural ash with chamfered edging not possible) from the Wilkhahn woodstain color samples with wood edging, color-matched as far as possible with the veneer.

Variant 2

Maple (exception: no maple with a natural finish with chamfered edging), walnut or elm veneer from the Wilkhahn woodstain color samples with wood edging, color-matched as far as possible with the veneer.

Veneer type

As a standard, the veneers are made by slip-match method. Surfaces sealed with clear lacquer: open-pore: Oak, ash, walnut and elm veneer closed-pore: Maple and beech veneer. Some specific growth features possible.

Modesty panels (underneath the table)

Aluminum frame, coated with a silver satin finish, in anthracite or covered with black fabric. Black polyamide handles.

Table-table connectors (optional)

Metal table-table connectors Model 613: two lockable circlips made of black coated sheet steel with four star-grip screws and additionally for Timetable Smart: table-table connectors in plastic. Model 616: two rotatable circlips and two collets made of black through-dyed fiberglass-reinforced polyamide with washers.

Standards

The Timetable tables comply with the ANSI/BIFMA X5.5 standard.

Timetable Smart. 612 range.

Wilkhahn



Versatile Timetable Smart with lots of leg room

The exceptionally sturdy Timetable Smart can be used in all sorts of other areas, such as training rooms and project offices or hot desking. Because the two table columns are positioned at a maximum distance from one other, the two ends can only be used to a limited extent but the longer sides offer all the more leg room. The table top can also be locked both horizontally and vertically. Therefore, whether as impromptu single-desk workspaces or modular workbenches, Timetable Smart can be fitted with a plug and play power solution that can be continued from table to table. To ensure the table is stable enough, the foot section is always at a right angle and the pivoting mechanism with its horizontal pull rod helps stop incorrect handling. The 60 cm × 120 cm, 70 cm × 140 cm, 75 cm × 150 cm and 80 cm × 160 cm (23 5/8" × 47 1/4", 27 1/2" × 55 1/8", 29 1/2" × 59" and 31 1/2" × 50") formats are designed for cafeterias, training, examination and project rooms.

Timetable Smart. 612 range.

Wilkhahn



Timetable Smart 612 range for seminars, design: Andreas Störiko) with Neos cantilever chairs, design: wiege.

Timetable Smart. 612 range.

Wilkhahn



Timetable Smart 612 range in a project room, design: Andreas Störiko, with Aline sled-base chairs, design: Andreas Störiko.

Timetable Smart. 612 range.

Wilkhahn

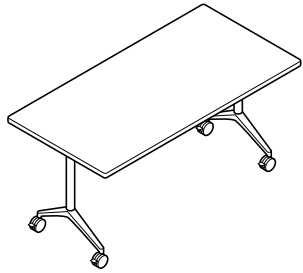


Timetable Smart 612 range as a multi-use table in co-working spaces, design: Andreas Störko, with office chairs from the FS-Line, design: Klaus Franck/Werner Sauer and Neos office chairs, design: wiege.

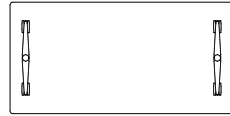
Timetable Smart. 612 range. Models and dimensions.

Wilkhahn

612/00 Timetable Smart



120-150
47 1/4" - 59 1/16"



120-150
47 1/4" - 59 1/16"



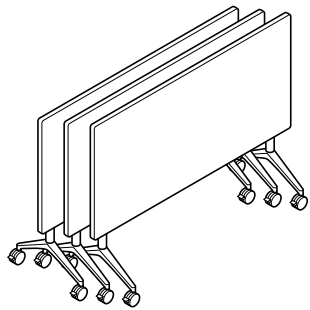
73
28 3/4"

60-75
23 5/8" - 29 1/2"

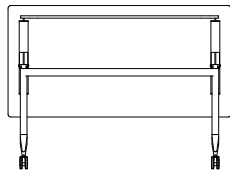
60-75
23 5/8" - 29 1/2"

Width	Depth		
	60 23 5/8"	70 27 4/8"	75 29 4/8"
120 47 2/8"	•	-	-
140 55 1/8"	-	•	-
150 59"	•	-	•

- Available
- Not available



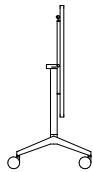
Depth per table 56 cm (22").
Only 12 cm (4 3/4") more for each
further table



120-150
47 1/4" - 59 1/16"



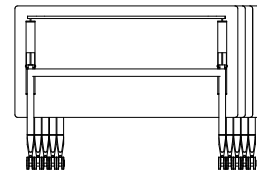
120-150
47 1/4" - 59 1/16"



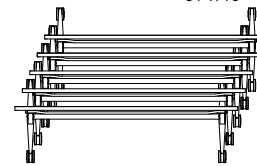
110
43 5/16"

56
22 1/16"

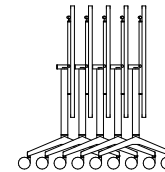
56
22 1/16"



156
61 7/16"



170
66 15/16"



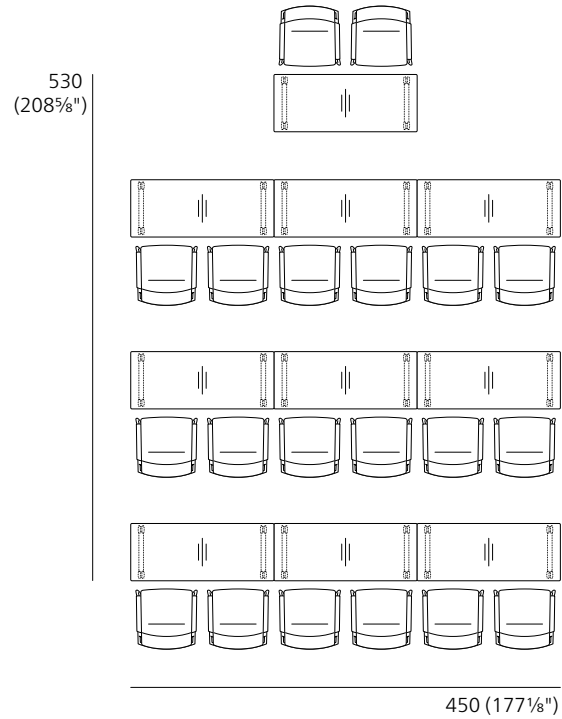
109
42 15/16"

104
40 15/16"

104
40 15/16"
12
4 3/4"
56
22 1/16"

Timetable Smart. 612 range. Example configuration.

Wilkhahn



20 people,
Timetable Smart
10 × 612/51, 150 × 60 (59" × 23 $\frac{3}{8}$ ")

Timetable Smart. 612 range. Accessories and other items.

Wilkhahn



Integrated techni-station Basic



Integrated techni-station Basic



Single table portal Executive



Single table portal Executive



Integrated techni-station Rotate



Integrated techni-station Rotate



Single table portal Basic



Single table portal Basic



Integrated techni-station Move



Integrated techni-station Compact



Cable outlets



Socket strips



Table-table connectors
616, plastic



Techni-station Compact
Add



Integrated techni-station
Compact Duo

Please refer to the price list if you would like to integrate the techni-stations based on table models.

Timetable Smart. 612 range. Power Bar.

Wilkahn



The Power Bar is screwed to a cable channel underneath the table top. With a flipped-up table top, the connections are particularly easy to reach and the tables still nest into one another compactly.



Even when tables are linked, the Power Bar makes supplying power to the Timetable Smart tables very easy. Instead of giving each table its own electricity supply, depending on the sockets and devices connected, several tables can be connected directly with one another at once. This cuts the number of connections required, the potential for tripping up, shortens set-up times in seminar and conference rooms and also means that spaces can also be used as temporary offices. The lockable and strain-relieved connecting system stems from stage equipment and rules out any risk of using it incorrectly, making it very safe. As a result, tables can be detached or added at any time. The table ranges remain flexible enough to be configured by users themselves without calling on any skilled personnel to do the job.

Timetable Smart. 612 range. Power Bar.

Wilkhahn



The supply lead is pushed in...



... and simply locked in place.



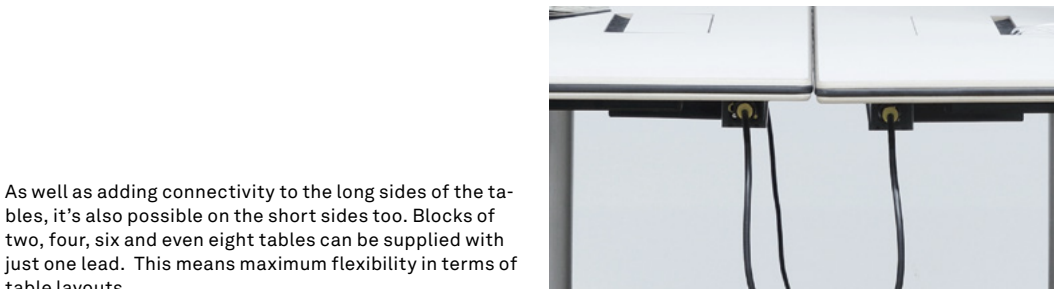
The next table can be connected via an extension lead to the other side of the Power Bar.



Depending on the cable length, the tables can also be placed at a distance.



A range of high-quality single table portals provides access to the modules and cable channel. A power connection and up to four spare slots to configure as desired tick all the boxes (as a standard, ports available in versions to comply with the German, French and British standard).



As well as adding connectivity to the long sides of the tables, it's also possible on the short sides too. Blocks of two, four, six and even eight tables can be supplied with just one lead. This means maximum flexibility in terms of table layouts.



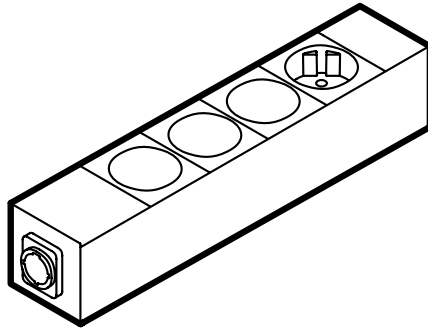
There's even plenty of space in the cable channel for a mains adapter and residual cable.

Timetable Smart. 612 range. Power Bar.

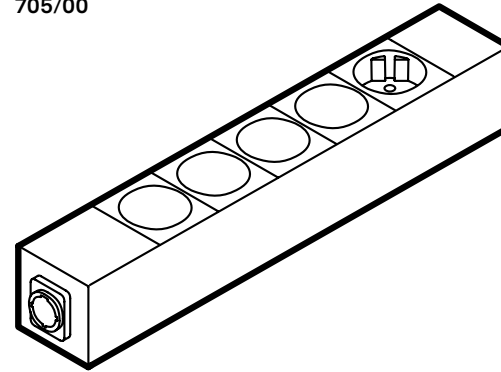
Wilkhahn

Body range

704/00



705/00



702/8

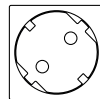
Neutrik-powerCON® supply lead
Length approx. 200 cm, 300 cm, 500 cm (78¾",
118½", 196¾")

702/8

702/9 Neutrik-powerCON® extension lead
Length approx. 80 cm, 100 cm, 150 cm, 200 cm
(31½", 39¾", 59", 78¾")

Module range

Electricity



Power supply
module (when
ordering,
please state
local stan-
dard),
1 module

Charging



Dual USB-A
chargers,
½ module



Dual USB-C
and USB-A
chargers,
½ module



USB-C power
charging
60W,
1 module

Data



USB 3.0 data,
Keystone
module,
½ module



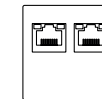
USB-C data
(with approx.
30 cm cable),
½ module



HDMI, Key-
stone mod-
ule,
½ module



Network
RJ45, cat 6,
Keystone
module,
½ module



Twin network
RJ45, CAT 6,
Keystone
module,
1 module

Blanking plates



Blanking
plate,
½ module



Blanking
plate,
1 module

Configurable modules

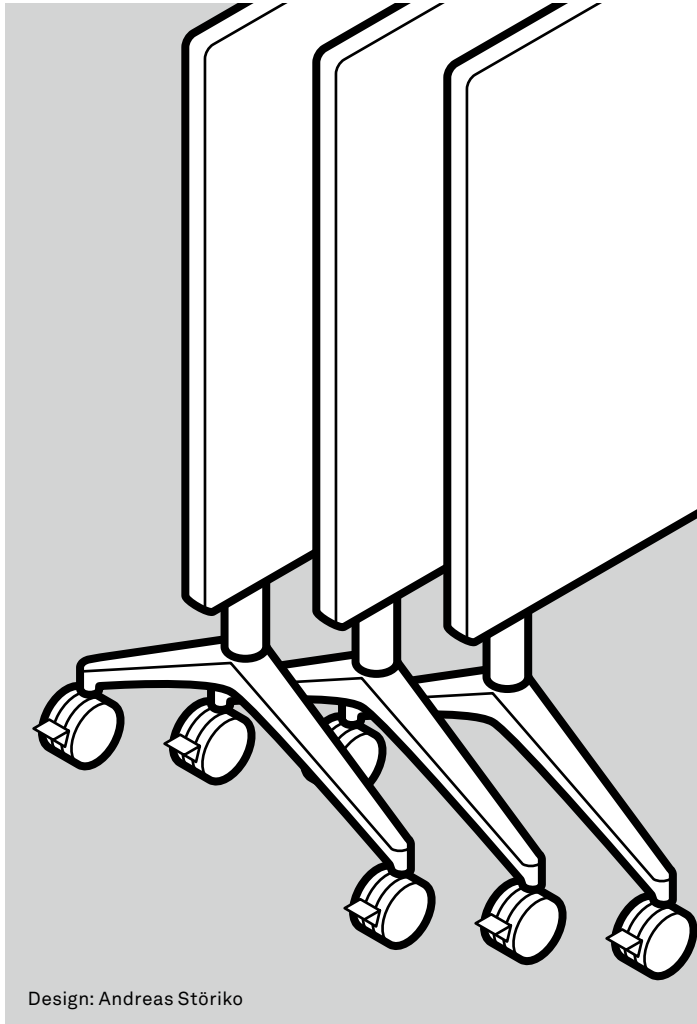
Body optionally in black or white. Mod. 704/00 with three, mod. 705/00 with four configurable blank sections.

Power Bars connected with Neutrik-powerCON® cables. One power supply module is preconfigured (when ordering, please state local standard).

Power and charging connections must be configured directly after one another.

Timetable Smart. 612 range. Technical details.

Wilkhahn



Design: Andreas Störiko

Function

Mobile table range with flip-top table tops, which lock automatically in a horizontal and vertical position. The models are a good choice for multi-use spaces designed for interactive and dynamic conference types in settings where people convene for meetings, workshops, projects, training courses and talks. Can also accommodate complex multi-media requirements thanks to its particularly robust design and the fact that the table tops can be flipped up and locked in a vertical position. As a result, it's ideal for multipurpose areas and temporary workspaces. A horizontal pull rod underneath the table top flips it up. The integrated storage buffer allows staggered nesting of the tables at the sides. Ideal in combination with items from the Confair 440 range.

Frame

Foot section in die-cast aluminum, bright chrome-plated or polished. Uprights and underframes in tubular steel, coated in black or with a silver satin finish. Table top bearer in steel profile, draw rod in round steel tubing, coated black. Lockable, height adjustable, swivel casters with a black polyamide tire are the standard version for carpeted floors; casters available with a polyurethane tire for hard floors (please specify when ordering).

Models as of a 750 mm table depth have a bigger foot section and shorter uprights.

Core material of table top

Plywood with a bonded melamine resin surface with straight, color-matched plastic edging all the way round or optionally with plywood with bullnose or straight wood edging all the way round and with an integrated impact-resilient profile made of black elastomer or with straight plastic edging all the way round.

Table top group 1 – laminate

Table top thickness 26 mm

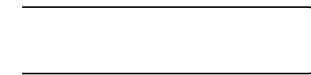
Variant 1

Laminate (single color) from the Wilkhahn color and surface samples with wood lipping, with a natural oiled finish or color-matched plastic lipping. Wood decor laminate from the Wilkhahn color and surface samples with color-matched plastic lipping.

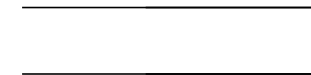
Laminate (single color) from Wilkhahn's color and surface samples with wood edging, natural oiled finish or color-matched plastic edging.



Standard type: Bullnose with impact-resilient profile

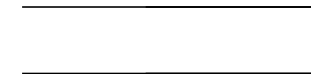


Straight edging with an impact-resilient profile



Straight plastic edging

Wood decor laminate from the Wilkhahn color and surface samples with color-matched plastic edging.



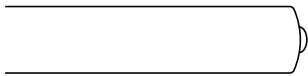
Straight plastic edging

Subject to change.

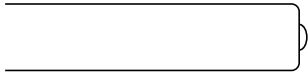
Wilkhahn

Variant 2

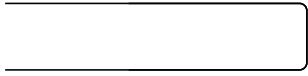
Soft matte laminate from the Wilkhahn color and surface samples with wood edging, natural oiled finish or color-matched plastic edging. Antireflective, anti-fingerprint soft touch surface.



Standard type: Bullnose with impact-resilient profile



Straight edging with an impact-resilient profile



Straight plastic edging

Table top group 2 – veneer

Table top thickness 26 mm



Standard type: Bullnose with impact-resilient profile



Straight edging with an impact-resilient profile

Variant 1

Beech, oak or ash veneer (exception: natural ash with chamfered edging not possible) from the Wilkhahn woodstain color samples with wood edging, color-matched as far as possible with the veneer.

Variant 2

Maple (exception: no maple with a natural finish with chamfered edging), walnut or elm veneer from the Wilkhahn woodstain color samples with wood edging, color-matched as far as possible with the veneer.

Veneer type

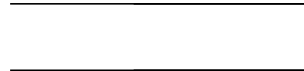
As a standard, the veneers are made by slip-match method. Surfaces sealed with clear lacquer: open-pore: Oak, ash, walnut and elm veneer closed-pore: Maple and beech veneer. Some specific growth features possible.

Table top group 5 – bonded surface

Table top thickness 25 mm

Bonded melamine resin surface in white, light or dark gray with plastic edging to colour-match the finish.

Further finishes for the formats shown in the price list are available on request.



Straight plastic edging

Modesty panels (underneath the table)

Aluminum frame, coated with a silver satin finish, in anthracite or covered with black fabric. Black polyamide handles.

Table-table connectors (optional)

Metal table-table connectors Model 613: two lockable circlips made of black coated sheet steel with four star-grip screws and additionally for Timetable Smart: table-table connectors in plastic. Model 616: two rotatable circlips and two collets made of black through-dyed fiberglass-reinforced polyamide with washers.

Standards

The Timetable tables comply with the ANSI/BIFMA X5.5 standard.

Timetable Shift. 614 range.

Wilkhahn



Thinking big with the Timetable Shift range

Timetable Shift's frame was designed for large formats and goes perfectly with Confair folding tables and Logon tables. A U-shaped aluminum profile connects the two table legs with the characteristic double uprights. The profile also acts as a spacious cable channel for any power supply modules that might be added to the table, which in this case would be possible in the center too. Similarly to Timetable Smart, robust hinges allow the table top to be flipped up and an easy-to-use draw rod locks the table top in a horizontal or vertical position. The Timetable Shift comes in modular, combinable formats of 80 cm x 150 cm to 105 cm x 210 cm (31½" x 59" to 41⅝" x 82⅝") as well as two barrel-shaped single formats. The applications are therefore limitless, from temporary work spaces, to tables for meetings or conferencing systems. And what's more, Timetable Shift offers completely new options for furnishing conference rooms that can be partitioned in combination with the matching folding Confair tables and static Logon table components, which can be connected and disconnected in no time at all.

614 range, Timetable Shift, design: Andreas Störiko
with Sito cantilever chairs, design: wiege

Timetable Shift. 614 range.

Wilkhahn

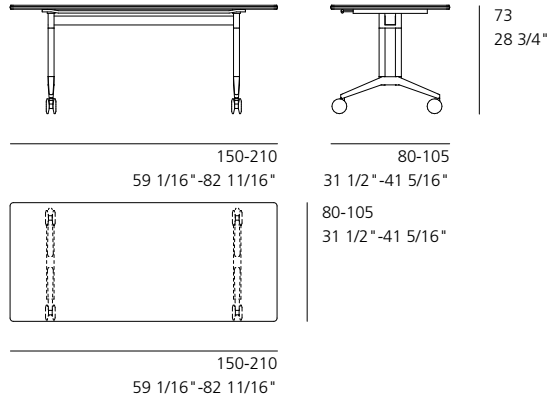
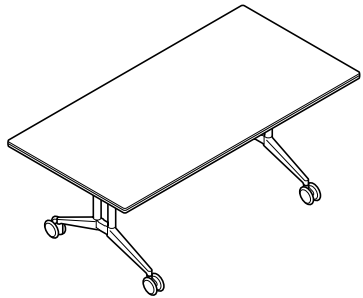


614 range Timetable Shift in a multipurpose space for project workspaces and conferences, with Sola task chairs, design: Justus Kolberg

Timetable Shift. 614 range. Models and dimensions.

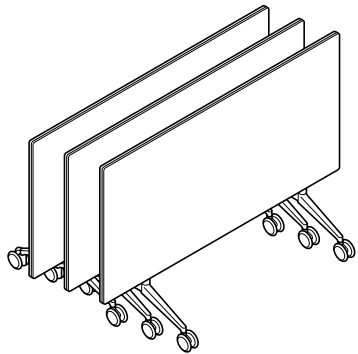
Wilkhahn

614/00 Timetable Shift

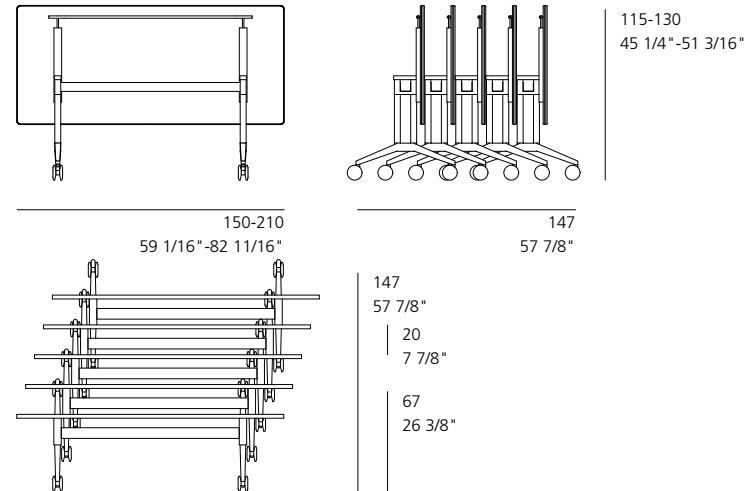
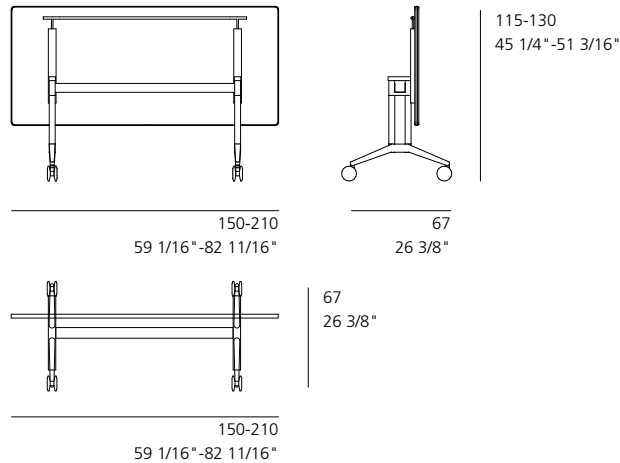


Width	Depth			
	80 31 1/2"	90 35 3/8"	100 39 3/8"	105 41 3/8"
150	•	•	-	-
59"				
160	•	•	•	-
63"				
180	-	•	•	•
70 7/8"				
200	-	•	•	•
78 3/4"				
210	-	•	•	•
82 11/16"				

- Available
- Not available



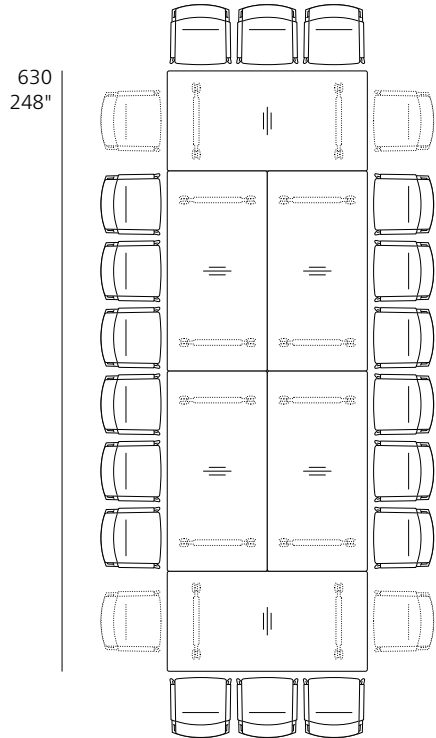
Depth per table 67 cm (26 3/8").
Only 20 cm (7 7/8") more for each
further table



All sizes in metric and imperial measurements.
Subject to change.

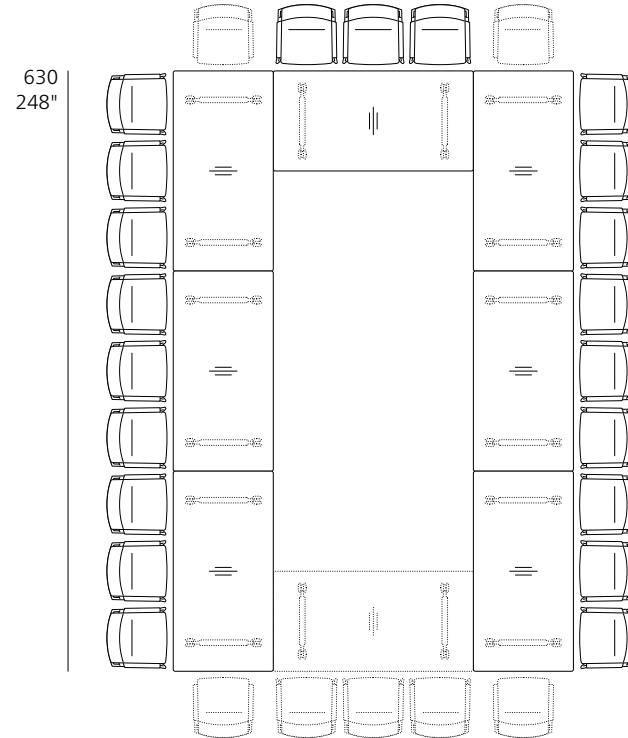
Timetable Shift. 614 range. Example configurations.

Wilkhahn



210
82 $\frac{5}{8}$ "

18 (22) people,
Timetable Shift
6 × 614/00, 210 × 105 (82 $\frac{5}{8}$ " × 41 $\frac{1}{8}$ ")



420
165 $\frac{1}{4}$ "

21 (28) people,
Timetable Shift
7 (8) × 614/00, 210 × 105 (82 $\frac{5}{8}$ " × 41 $\frac{1}{8}$ ")

Timetable Shift. 614 range. Accessories and other items.

Wilkhahn



Integrated techni-station Basic



Integrated techni-station Basic



Single table portal Executive



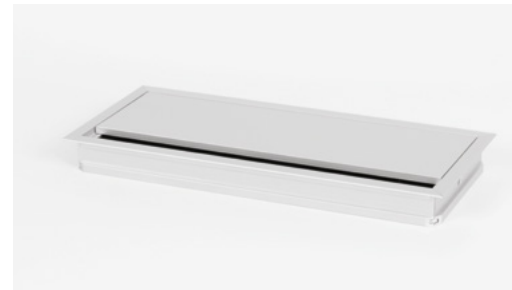
Single table portal Executive



Integrated techni-station Rotate



Integrated techni-station Rotate



Single table portal Basic



Single table portal Basic



Integrated techni-station Move



Integrated techni-station Compact



Cable outlets



Socket strips



Table-table connectors 616, plastic



Techni-station Compact Add



Integrated techni-station Compact Duo

Please refer to the price list if you would like to integrate the techni-stations based on table models.

Timetable Shift. 614 range. Power Bar.

Wilkhahn



Even when tables are linked, the Power Bar makes supplying power to the Timetable Shift tables very easy. Instead of giving each table its own electricity supply, depending on the sockets and devices connected, several tables can be connected directly with one another at once. This cuts the number of connections required, the potential for tripping up, shortens set-up times in seminar and conference rooms and also means that spaces can also be used as temporary offices. The lockable and strain-relieved connecting system stems from stage equipment and rules out any risk of using it incorrectly, making it very safe. As a result, tables can be detached or added at any time. The table ranges remain flexible enough to be configured by users themselves without calling on any skilled personnel to do the job.

The Power Bar is fitted underneath the table top to the center underframe that doubles as a cable channel. The outlets are accessible via the cable portal (Basic or Executive version), which is placed in the middle.

Timetable Shift. 614 range. Power Bar.

Wilkhahn



The supply lead is pushed in...



... and simply locked in place.



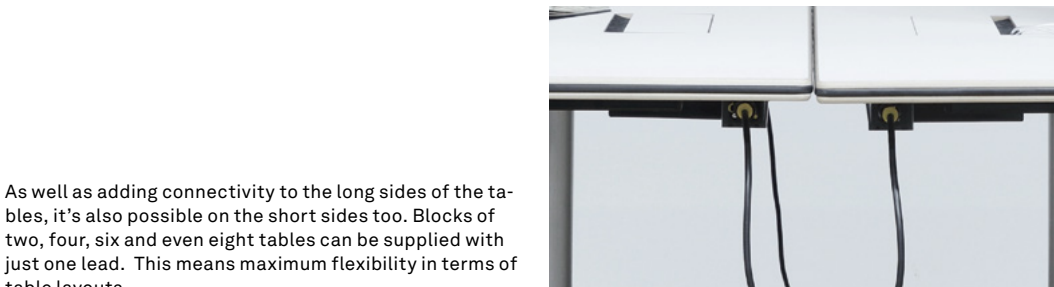
The next table can be connected via an extension lead to the other side of the Power Bar.



Depending on the cable length, the tables can also be placed at a distance.



A range of high-quality single table portals provides access to the modules and cable channel. A power connection and up to four spare slots to configure as desired tick all the boxes (as a standard, ports available in versions to comply with the German, French and British standard).



As well as adding connectivity to the long sides of the tables, it's also possible on the short sides too. Blocks of two, four, six and even eight tables can be supplied with just one lead. This means maximum flexibility in terms of table layouts.



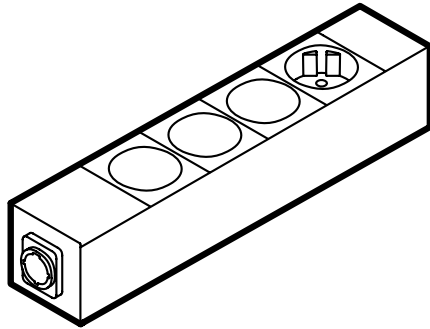
There's even plenty of space in the cable channel for a mains adapter and residual cable.

Timetable Shift. 614 range. Power Bar.

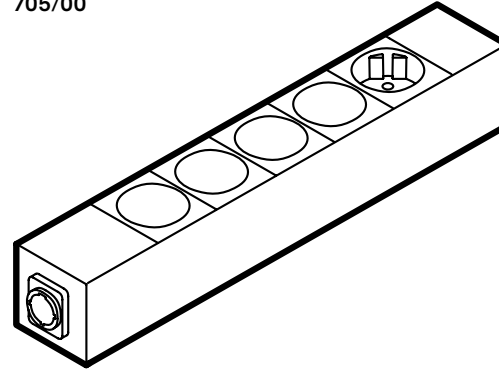
Wilkhahn

Body range

704/00



705/00



702/8

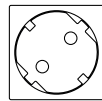
Neutrik-powerCON® supply lead
Length approx. 200 cm, 300 cm, 500 cm (78¾", 118½", 196¾")

702/8

702/9 Neutrik-powerCON® extension lead
Length approx. 80 cm, 100 cm, 150 cm, 200 cm (31½", 39¾", 59", 78¾")

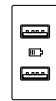
Module range

Electricity



Power supply module (when ordering, please state local standard), 1 module

Charging



Dual USB-A chargers, ½ module



Dual USB-C and USB-A chargers, ½ module



USB-C power charging 60W, 1 module

Data



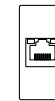
USB 3.0 data, Keystone module, ½ module



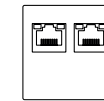
USB-C data (with approx. 30 cm cable), ½ module



HDMI, Keystone module, ½ module

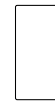


Network RJ45, cat 6, Keystone module, ½ module



Twin network RJ45, CAT 6, Keystone module, 1 module

Blanking plates



Blanking plate, ½ module



Blanking plate, 1 module

Configurable modules

Body optionally in black or white. Mod. 704/00 with three, mod. 705/00 with four configurable blank sections.

Power Bars connected with Neutrik-powerCON® cables. One power supply module is preconfigured (when ordering, please state local standard).

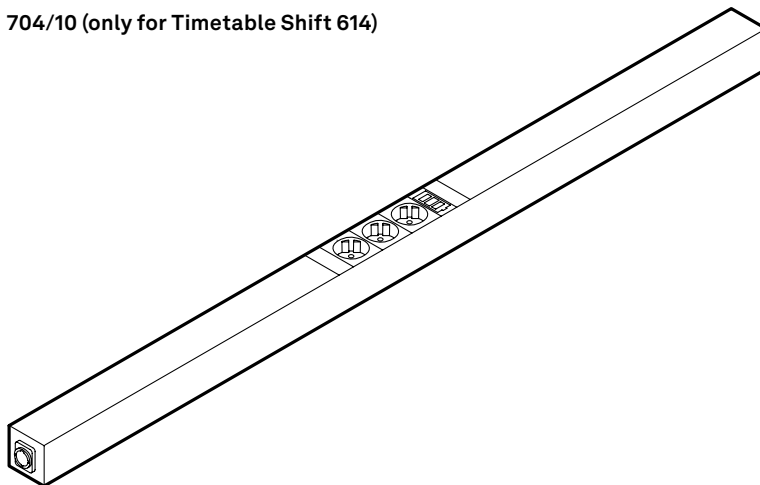
Power and charging connections must be configured directly after one another.

Timetable Shift. 614 range. Power Bar.

Wilkhahn

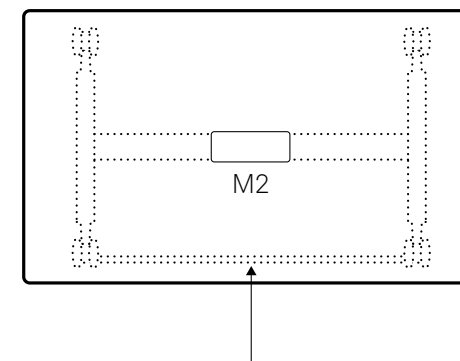
Body range

704/10 (only for Timetable Shift 614)



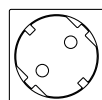
Positioning

 The single table portal for the Power Bar 704/10 can only be mounted in position M2.



Module range

Electricity

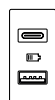


Power supply module (when ordering, please state local standard), 1 module

Charging



Dual USB-A chargers, ½ module



Dual USB-C and USB-A chargers, ½ module

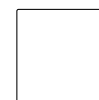


USB-C power charging 60W, 1 module

Blanking plates



Blanking plate, ½ module



Blanking plate, 1 module

Configurable modules

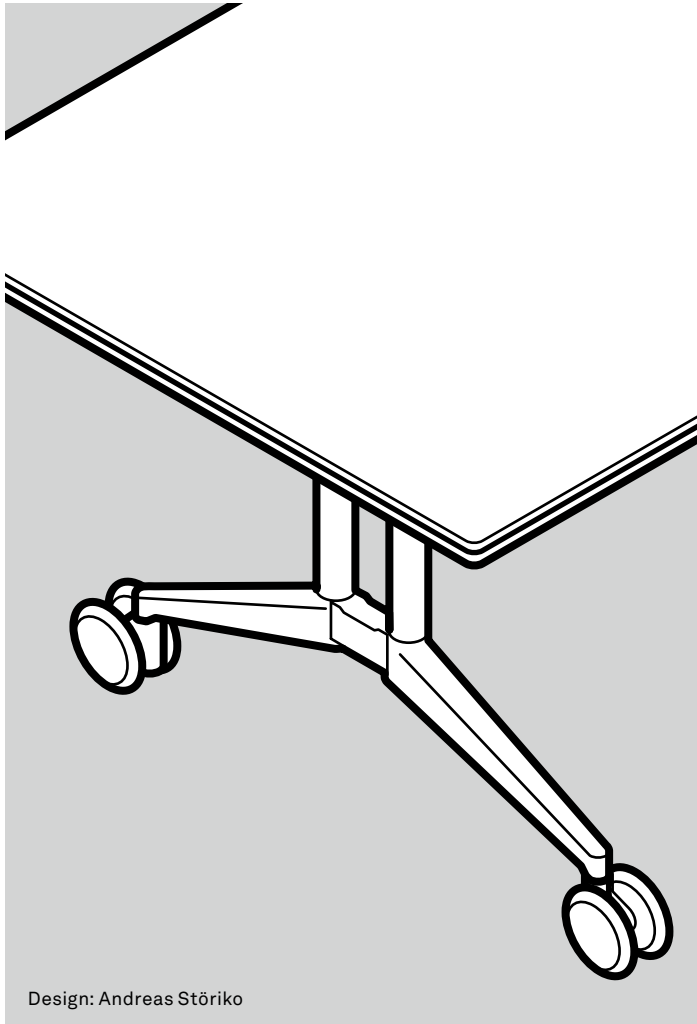
Body optionally in black or white. Mod. 704/00 with three configurable blank sections.

Power Bars connected with Neutrik-powerCON® cables. One power supply module is preconfigured (when ordering, please state local standard).

Power and charging connections must be configured directly after one another.

Timetable Shift. 614 range. Technical details.

Wilkhahn



Design: Andreas Störiko

Function

Mobile table range with flip-top table tops, which lock automatically in a horizontal and vertical position. With an underframe connector, designed as a spacious cable channel, the models are a sound choice for multi-use spaces designed for interactive and dynamic conference types in settings where people convene for meetings, workshops and projects. The sturdy design and vertical locking mechanism mean it is suitable for multipurpose spaces, temporary workspaces and where power solutions need to be fitted in the middle. A horizontal pull rod underneath the table top flips it up. The integrated storage buffers allow compact staggered nesting of the tables at the sides. Because the frame is virtually identical, it's perfect in combination with fold-up tables from the Confair 440 range and table systems from the Logon 620 range and further items from the Confair 440 range.

Frame

Die-cast aluminum foot section, bright chrome-plated, polished or with a silver satin finish or black coating. Aluminum profile upright, clear anodized or silver satin finish, or black coating; in bright chrome-plated foot sections, coated in black. Upright optionally available with bright chrome plating. Aluminum profile underframe, with integrated cable channel, coated in silver satin finish or black depending on the foot section. Steel profile table top bearer. Round steel tubing draw rod, black or with a silver satin finish coating depending on the foot section. Lockable, height-adjustable polyamide swivel casters.

Core material of table top

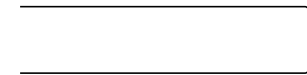
Plywood with bullnose or straight wood edging all the way round and with an integrated impact-resilient profile made of black elastomer or with straight plastic edging all the way round.

Table top group 1 – laminate

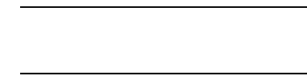
Table top thickness 26 mm

Variant 1

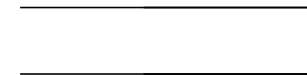
Laminate (single color) based on Wilkhahn's color and surface samples with wood edging, natural oiled finish or color-matched plastic edging.



Standard type: bullnose with impact-resilient profile

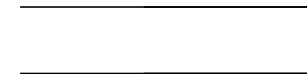


Alternatively: Straight edging with an impact-resilient profile



Straight plastic edging

Wood decor laminate from the Wilkhahn color and surface samples with color-matched plastic edging.



Straight plastic edging

Subject to change.

Timetable Shift. 614 range. Technical details.

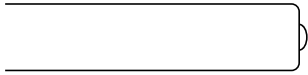
Wilkhahn

Variant 2

Soft matte laminate from the Wilkhahn color and surface samples with wood edging in natural oiled finish or color-matched with the plastic edging. Antireflective, antifingerprint soft touch surface.



Standard type: Bullnose with impact-resilient profile



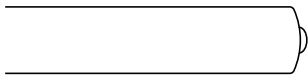
Alternatively: Straight edging with an impact-resilient profile



Straight plastic edging

Table top group 2 – veneer

Table top thickness 26 mm



Standard type: Bullnose with impact-resilient profile



Alternatively: Straight edging with impact-resilient profile

Variant 1

Beech, oak or ash veneer (exception: natural ash with chamfered edging not possible) from the Wilkhahn woodstain color samples with wood edging, color-matched as far as possible with the veneer.

Variant 2

Maple (exception: no maple with a natural finish with chamfered edging), walnut or elm veneer from the Wilkhahn woodstain color samples with wood edging, color-matched as far as possible with the veneer.

Veneer type

As a standard, the veneers are made by slip-match method. Surfaces sealed with clear lacquer: open-pore: Oak, ash, walnut and elm veneer closed-pore: Maple and beech veneer. Some specific growth features possible.

Modesty panels (underneath the table)

Aluminum frame, coated with a silver satin finish, in anthracite or covered with black fabric. Black polyamide handles.

Table-table connectors (optional)

Metal table-table connectors Model 613: two lockable circlips made of black coated sheet steel with four star-grip screws and additionally for Timetable Smart: table-table connectors in plastic.

Standards

The Timetable tables comply with the DIN EN 15372 and ANSI/BIFMA X5.5 standard.



www.tuv.com
ID 1000000000



Timetable. Environment and product.

Wilkhahn



Timetable. A space-saving, repair-friendly and easy-to-recycle table.

Using Timetable helps sustainably improve a building's eco footprint. Compared with the ecological costs of the rooms' facility management, maintenance and energy that the innovative concept can save, the environmental impact involved in obtaining the materials, production and recycling is hardly worth talking about. And then there are all the social benefits that the products entail. Active participation in configuring spaces and better acoustics guarantee better fitness and mental health, which pays dividends in terms of improved engagement on the part of the workforce, faster change processes, less time-consuming facility management and huge savings in terms of space and rooms and a better carbon footprint. What's more, the design, principles and materials meet all the typical Wilkhahn requirements when it comes to an ecologically responsible design concept. The design is timeless and doesn't copy what's currently in vogue:

- Its form and function are in perfect harmony. All components are screwed together and can therefore be repaired, replaced or dismantled at the end of a long product life and most of them can be mono-fraction sorted and recycled.
- The frame materials marry exceptional dimensional stability with perfect and aesthetic craftsmanship and a strong recycling focus. Most of the aluminum in the foot sections and

beam, the steel in the uprights and stabilizing core, as well as the zinc in the synchro-adjustment mechanism, consist of recycled materials and can be returned to the recycling loop afterward. The four lockable casters and synchro-adjustment mechanism's guideways are made of high strength plastic to ensure superior durability.

- The table top is made of E1 class particle board with wood edging and can also be fully recycled. Natural materials like laminates and genuine wood veneers are used as surfaces and FSC-certified on request. Varnish low in solvent content protects the veneered table tops. The optional, in-built polypropylene impact-resilient profile protects the edges and therefore increases durability.

As the first of its kind, Timetable, with its flip-top table top, is a new table generation whose flexibility means it's always in use in all sorts of settings. It doubles as a desk, dining, training or conference table in the office or at home. It can handle whatever challenges the future might bring and is the epitome of integrated sustainability in every respect.

Milestones of socio-ecological development at Wilkhahn

- 2019 and 2020 Presented with the Architects' Darling Award as a winner of the cradle-to-cradle challenge
- 2018 Wilkhahn receives the B.A.U.M. environmental prize and an award from the Lower Saxony Alliance for Sustainability.
- 2013 The company is connected to the district heating grid of a biogas plant nearby
- 2012 The ON office chair is presented with the Federal Ecodesign Award
- 2009 Wilkhahn signs a framework agreement with German trade union BHI (Building and Woodworkers International) on worldwide compliance with core ILO labor standards at Wilkhahn and its suppliers via in-house controls and external monitoring by German trade union IG Metall.
- 2008 A combined heat and power plant based on renewables is commissioned.
- 2001 First company in the state of Lower Saxony with EMAS 2 European environmental standard certification.
- 2000 Publishes one of the first medium-sized business reports on sustainability
- 1997 Corporate Conscience Award from the Council on Economic Priorities, New York
- 1996 German Environmental Prize from the German Environmental Foundation
- 1992 The first ecologically designed production facilities with a photovoltaic roof and launch of the first office chair range to be developed based on the ecological design concept.
- 1989 Mission statement on ecological changes at Wilkhahn: "The administrative and management board have jointly decided to take ecological concerns seriously and to place greater emphasis on them than a quick profit".

Awards



Design Center
Stuttgart

2002 ■ red dot

Not all the awards apply to all variants.

Timetable. Environmental product information.

Wilkhahn



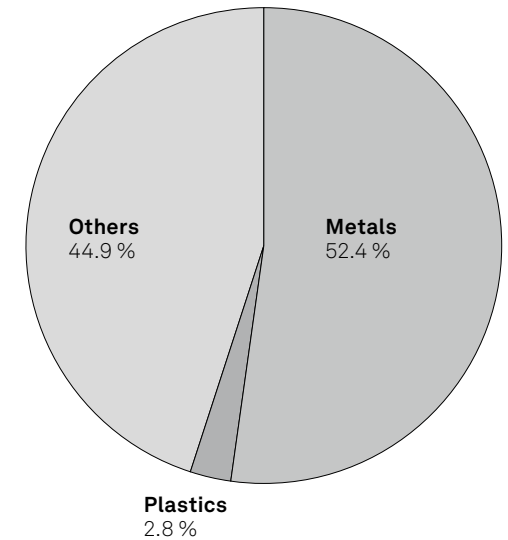
Materials.

Model's material composition Timetable 610/00

	[kg]	[%]
Metals	24.06	52.4
Steel	18.90	41.1
Aluminum	5.16	11.2
Zinc	0.06	0.1
Plastics	1.27	2.8
Polypropylene (PP)	0.00	0.0
Polyamide (PA)	1.15	2.5
Polyurethane (PUR/TPU)	0.10	0.2
Others	20.61	44.9
Table top (composite wood, HPL)	20.55	44.6
Total weight	45.94	100.0
Recycling proportion	19.80	43.0
Recycling capability	45.87	99.8

Not recyclable: Powder varnish

Materials are subject to stringent checks. As part of an ABC analysis, the materials are checked to ensure they are environmentally friendly and not harmful to health. Prohibited chemicals are not used in the product at all. All feedstock is listed in a register of hazardous substances. This helps to minimize the use or allow the substitution of any potentially harmful materials.



Timetable. Environmental product information.

Wilkhahn



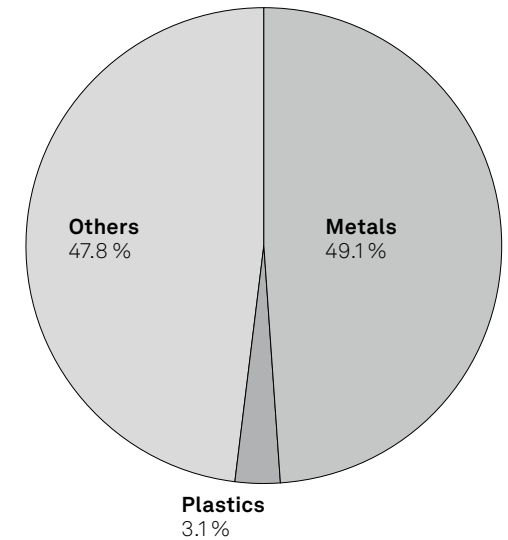
Materials.

Model's material composition Timetable Smart 612/00

	[kg]	[%]
Metals	24.14	49.1
Steel	18.73	43.5
Aluminum	2.41	5.6
Zinc	0.00	0.0
Plastics	1.34	3.1
Polypropylene (PP)	0.00	0.0
Polyamide (PA)	1.28	3.0
Polyethylene (PE)	0.03	0.1
Polyurethane (PUR/TPU)	0.01	0.02
Others	20.56	47.8
Table top (composite wood, HPL)	20.50	47.6
Total weight	43.04	100.0
Recycling proportion	16.80	39.0
Recycling capability	42.90	99.7

Not recyclable: Powder varnish

Materials are subject to stringent checks. As part of an ABC analysis, the materials are checked to ensure they are environmentally friendly and not harmful to health. Prohibited chemicals are not used in the product at all. All feedstock is listed in a register of hazardous substances. This helps to minimize the use or allow the substitution of any potentially harmful materials.



Timetable. Product responsibility.

Our antidote to the throw-away society is to provide products where form, function and materials have a purpose and are long lasting. Our product responsibility concept therefore follows well-defined guiding principles.



1. Avoid waste – “the longer and better”

is the remit to our product development team. We achieve this thanks to:

- useful innovations that make life easier and more pleasant in the long term;
- durable quality of materials, surfaces and technical solutions, which guarantees quality, even years later;
- distinctive, timeless and appealing designs with the potential to become classics;



2. Reduce – “less is more”

is more than just a design principle to us, it means:

- we cut down on the materials used in order to make handling easier and to preserve resources;
- we use energy in manufacturing efficiently, for example by drawing on district heating and heat recovery in manufacturing;
- we reduce emissions, by utilizing solar power and climate-neutral energy sources (cutting CO₂).



3. Recover – “Reuse + Recycle”

In this case, the goal is to continue to use the whole product or parts of it and recycle it at the end:

- Because the products are modular, expendable parts can be exchanged and features added or retrofitted (e. g. armrest types, covers, cushions, surfaces).
- Connecting points in the product can be dismantled for easy repair.
- Where possible, we use pure materials that are marked as such, making them ideal for recycling.



4. Fairness – responsibility all along the line

At Wilkhahn, environmental and social responsibility have an equal weighting. Health and safety, training, active participation by and fair pay for employees are integral to our corporate culture. As a result, we actively encourage our suppliers and customers worldwide to improve working conditions. Which is why Wilkhahn joined Global Compact and signed an international framework agreement with the International Labor Organization (ILO) on global recognition and fostering of employee interests.

Timetable. Environmental product information.

Guiding principles.

Honest product design

We strive to develop durable products, increase their utility value and reduce waste. "Less is more" or "reduce to the max" are principles that Wilkhahn constantly reinterprets for the future. Ecological design guidelines are integral components of Wilkhahn product development.

A spirit of fairness

We focus on people. This implies a collaborative management style which sees employee representatives as co-managers who help shape the company. The workforce's participation in the company's success, the development of new styles of working with semi-autonomous groups and project work, as well as an established health-management system are expressions of Wilkhahn's social approach.

Ecological responsibility

Wilkhahn supports sustainable development. The balance we seek to strike between financial, ecological, social and cultural objectives in order to maintain independence defines Wilkhahn's corporate culture. Compliance with ecological quality criteria throughout the product life cycle is one of the ways we gauge our own success.

Responsibility from the very start – Wilkhahn's environmental product information.

The environmental impact of all Wilkhahn products throughout their whole product lives, which includes production of the feedstock, manufacture, use and disposal of the products, was assessed based on a life-cycle analysis (LCA).



Wilkhahn



Materials

Socio-ecological assessment of the production of the feedstock, the procurement process, the materials used and their characteristics.



Production

Socio-ecological assessment of the production and assembly processes by environmental-management and social-audit systems.



Product use

Socio-ecological assessment of the product utility phase regarding: Design, ergonomics, durability, customer service, availability of spare parts.



End of the product life-cycle

Socio-ecological assessment of the product after the end of its useful life: Disassembly and recycling capabilities, disposal and product take-back.

Timetable. Environmental product information.

Wilkhahn



Materials.

International product and material standards.

During all phases of a product's development, we're demanding when it comes to the characteristics of our products, the quality of the materials and components, as well as the standard of our craftsmanship. Therefore, Wilkhahn products fulfil all relevant international office-furniture standards in terms of durability, safety and ergonomics. And what's more, many Wilkhahn products have also been awarded the GS symbol which rates them as being safe and as suitable for interiors as specified by Greenguard™. The materials Wilkhahn uses such as fabrics, leather, wood, plastics or metals are primarily made by highly specialized suppliers. Our product-development department specifies the technical and aesthetic characteristics that these materials have to fulfil. Our specifications on for example strength, color-fastness, durability and other characteristics that affect the quality of our products are clearly outlined by international material standards. Rules of thumb are as follows:

- The fabrics and leather used by Wilkhahn are low on emissions and help to provide good air quality in buildings and working environments;
- Wherever possible, Wilkhahn works with ecological upholstery fabrics, such as wool fleeces, cork and coconut fiber;
- All Wilkhahn polyurethane foam is free of CFCs and has no halogenated flame retardants. This helps protect the climate and is important for recycling capabilities at a later date. Nevertheless, Wilkhahn products can also fulfil special requirements as regards fire safety in public buildings, for example by applying flame-retardant upholstery fabrics. Additional flame-retardant materials are only added if required by our customers' stringent fire safety regulations.
- The powder-coated metal finishes of the table and chair frames are hard-wearing and made without any solvents or heavy metal.
- Chrome-plated metal finishes have no harmful chrome compounds (as specified in EN 71-3).

Wilkhahn attaches huge importance to the fact that its products and the associated materials, procedures and processes are responsible in social and ecological terms. Therefore, integrated audits help us check that our partners in the Wilkhahn supply chain comply with these aspects too. We check the quality of our products by inspecting incoming goods according to established criteria. Before processing, our materials are scrutinized and the finished results checked again by trained staff before forwarding to the next department.

Timetable. Environmental product information.

Wilkhahn



Production.

Integrated management system

Wilkhahn headquarters in Bad Münde (Germany) are EMAS-validated and certified to ISO 14001. Wilkhahn supports relevant certification on the part of its suppliers. Wilkhahn's main production site is certified to ISO 9001. In selecting suppliers, comprehensive and proper quality management are very important to Wilkhahn.

Water conservation, material management and sustainable energy production

Water is becoming an increasingly important resource. Wilkhahn is pulling out all the stops to minimize water consumption during production and to ensure water quality is not impaired.

By treating and recycling process water, the quantities of waste water considered hazardous have been cut by 80 percent. The Wilkhahn waste management concept includes sorting waste selectively, as well as recycling and disposing of all waste fractions resulting from the production and management departments.

All Wilkhahn production facilities ensure compliance with labor and social responsibility standards, as required by the ILO (International Labor Organization). Our partnership with suppliers is based on compliance with this agreement.

Sustainability in the supply chain.

Our environmental and social responsibility doesn't stop at the gates to our own factories.

If within its power, Wilkhahn requires and promotes fair and safe working conditions and processes that don't harm the environment. Frequent assessment and on-site visits to top suppliers create trust and sustainability in the supply chain too.

Employees as partners.

Our maxim is fairness and aspects like trust and reliability define Wilkhahn's management culture and the way it involves its own workforce. Active participation by all employees is a driving force in encouraging continual and successful improvements in the environmental sector too. Whether it's a question of avoiding hazards in the workplace, of new manufacturing technologies, or of saving materials and energy – all employees can contribute their ideas for improving Wilkhahn at any time via the company's ideas management process.

Health and safety

Wilkhahn applies a wide range of measures to ensure that workspaces in the Wilkhahn production department are safe and allow as risk-free an approach as possible. This is achieved by:

- Planning safe procedures and workspaces;
- Organizing and defining responsibilities;
- Informing people about the risks the workspace entails and taking measures to avoid these;
- Regularly inspecting working environments to maintain safety and cleanliness in all areas;
- Using the health and safety committee to frequently discuss risk potentials and systematically avoid accidents.

Timetable. Environmental product information.

Wilkhahn



Usage.

Aesthetics and design

Sustainable products must be practical. The timeless aesthetics of Wilkhahn products provide added value, making them options that are set to endure. Office work today requires maximum flexibility in terms of spaces, usage concepts, processes and people. New studies show that aesthetics have a direct impact on health.

Durability and guarantee

Product design to last is our antidote to the throw-away society. Therefore, Wilkhahn products focus on providing maximum utility value, durability and protecting resources. This means top quality that can be experienced, is consistent and perfect. It delivers timeless, distinctive design that is fascinating due to its simplicity, honesty and appeal to all the senses. Pioneering innovations are included that really give our customers constant added value in terms of ergonomics and handling. The fact that our products are extremely practical, easy to disassemble and components are replaceable ensures they are resource-efficient.

Air quality and emissions of harmful substances

Wilkhahn products don't emit any concentrations of gas that are harmful to the environment or health. In the US, Wilkhahn products have GREENGUARD Indoor Air Quality™ certification. GREENGUARD™ is a certification program for products low in emissions.

LEED

Wilkhahn office chairs and table ranges help companies to achieve credit points during LEED certification (U.S. Green Building Council's Leadership in Energy and Environmental Design). The LEED Green Building Rating System is a voluntary standard given to companies that offer a healthy environment, save water and energy and comply with stringent environmental criteria. More LEED information about our products is available on request.

Timetable. Environmental product information.

Wilkhahn



End of the product life cycle.

Product take-back and recycling

Even after the product has reached the end of its life, we still feel responsible and offer our customers extensive take-back and recycling services. We guarantee to take back all products that are no longer in use. Wilkhahn products are dismantled in the factory, all parts are selectively sorted in terms of their inherent materials and then recycled. By labelling the materials, ensuring they're non-toxic and easy to dismantle, we're already making sure today that the components in Wilkhahn products can be incorporated into local material and production cycles and be properly recycled and disposed of. As a result, energy-guzzling (and therefore ecologically unwise transportation) over long distances is avoided.

Disassembly and recycling

All Wilkhahn product components are suitable for non-destructive disassembly. In order to guarantee materials are sorted according to type, all components over 150 g in weight are labeled. No agents to protect materials, or organic halogen compounds are used that prevent recycling at a later date.

Reusable packaging for transport

Customers in over 90 countries choose Wilkhahn office furniture. For years we've only been using as much packaging to transport our products as is required to deliver them in one piece to our customers. Some 60 to 78% of Wilkhahn's cardboard packaging consists of recycled material. And Wilkhahn regularly uses blankets and other returnable packaging.

Wilkhahn and sustainability

Wilkhahn



In over 100 years of its corporate history, Wilkhahn can look back on a sustainability philosophy that has grown over decades. Aspects such as durability, social fairness, environmental responsibility and cultural orientation have been evolving as corporate principles since the 1950s. Wilkhahn today is regarded internationally as a model of excellence, not only on account of its products but also because of its modern corporate philosophy. This is because the company realized early on that sustainable design should embrace environmental aspects, improve social relationships and define the cultural role of a company. This approach to the way we do business creates a bond between us and our customers throughout the world. There is surely no more rewarding task than working together for a successful future that is worth living in.

📄 [Current sustainability report with environmental statement](#)



For further information please contact us!

Wilkhahn



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Roof of one of the four pavilions,
which were designed by architect
Frei Otto, on the Wilkhahn site.
Photo: Klemens Ortmeier